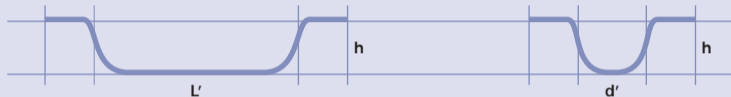


# Blister packaging



$h$  = depth of cavity of blister die-roll (mm)

$L'$  = length of cavity of blister die-roll measured at  $h/2$  and along the axis to the capsule (mm)

$d'$  = width of cavity of blister die-roll measured at  $h/2$  and along the perpendicular axis of the capsule (mm)

## Minimum die-roll cavity dimensions for blister packaging

	000	00	0 el	0	1	2	3	4	5
depth (h)	10.4	9.1	8.2	8.1	7.4	6.9	6.3	5.8	5.4
length ( $L'$ )	27.2	24.8	25.3	22.6	20.4	18.9	16.9	15.3	12.4
width ( $d'$ )	11.1	9.8	8.9	8.8	8.1	7.6	7.0	6.5	6.1